

# SYNOCURE® 9256 X 70 MY (E21056)

Hydroxyl Functional Acrylic, 2.3% OH

ARKEMA COATING RESINS

**Product**  
**Application details** SYNOCURE® 9256 X 70 MY is a high solid medium hydroxy functional acrylic designed to crosslink at room temperature or forced air drying with aliphatic polyisocyanates. SYNOCURE® 9256 X 70 MY is particularly recommended for high performance industrial applications especially where fast drying and tack free time are required.

**Performance Benefits**

- Very fast drying
- Low VOC
- Excellent applicative properties
- Excellent hardness of film
- Excellent chemical resistance
- Can be used for direct to metal application

**Polymer Type**

- Solventborne Acrylic

**Sales Specifications**

Solid Content at 125°C, % (ISO 3251)	69 - 71
Viscosity at 25°C, mPa.s (ISO 3219)	2000 - 3000
Colour, Hazen scale (ISO 6271)	70 max
Acid value, mg KOH/g (ISO 2114)	8 - 12

**Other Characteristics<sup>1</sup>**

Volatile	Xylene
Density / Specific Gravity at 20°C, g/ml (ISO 2811)	1.04
Hydroxyl Content, %	2.3 +/- 0.2
Hydroxyl Equivalent weight	739

Note: Acid value and/or Hydroxyl value quoted relative to solid resin

<sup>1</sup> The data provided for these properties are typical values, intended only as guides, and should not be construed as sales specifications

## RECOMMENDATIONS FOR USE

SYNOCURE® 9256 X 70 MY should be mixed with the selected polyisocyanate just prior to application. It is preferable to use stoichiometric ratios to obtain optimum performance.

The reaction ratio is calculated from the respective equivalent weight or hydroxyl and isocyanate content of the reactants. The relationship is:

$$\text{Hydroxyl equivalent weight} = \frac{17 \times 100}{\% \text{ OH}}$$

$$\text{Isocyanate equivalent weight} = \frac{42 \times 100}{\% \text{ NCO}}$$

Using Tolonate™ HDT-LV2 (1), the recommended ratios would be:

	on solid resin	as supplied
SYNOCURE® 9256 X 70 MY	739	1056
Tolonate™ HDT-LV2 (1)	183	183

At normal temperatures, we add 0.02 - 0.05 % of catalyst (based on solid acrylic resin) to achieve a pot life around 2-3 hours. The catalyst used is dibutyl tin dilaurate.

Notes: (1) Vencorex Chemicals

## Formulation Guidelines

**SYNOCURE®**  
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**Product Safety**

Please refer to the corresponding Safety Data Sheet.

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**Storage & Handling**

SYNOCURE® 9256 X 70 MY should be stored indoors in the original, unopened and undamaged container, in a dry place at a temperature not exceeding 30°C. Exposure to direct sunlight should be avoided.

In the above mentioned storage conditions the shelf life of the resin will be 12 months

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